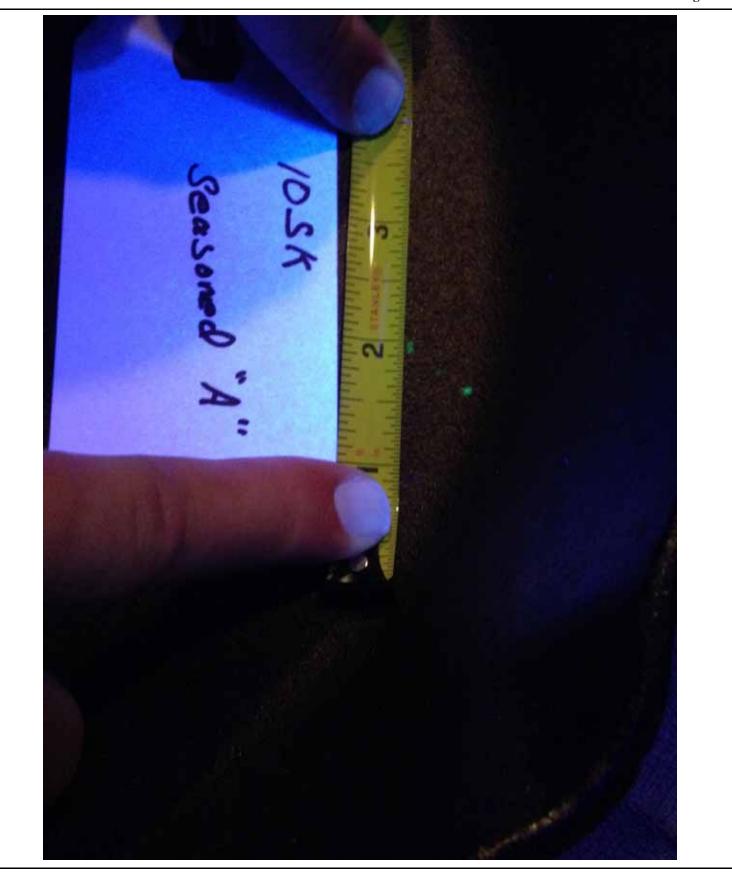
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Customer: Lodge	rring Customer Job #:							PO 59077				Dat	ə.		2/19/2014				
	, TN ICS WO#:								140132				Drawing Number:		mber:	N/A			
Inspection Procedure:	0 /		ICS QOP 9-PT-1 Rev:							5						U		ecified - Record Data	
Material/Lighting and Inspection Information Section																			
Structure: 10" Cast Iro	, 13" Oval Material Type:								Cast Iron					Surface Conditions:			2 seasoned, 2 un-seasoned		
Thickness: Appro	/16" Diameter:								10" and 13"				Length:				NA		
Lighting Equipment	Lighting Type Sec																		
X Portable			X Black Pre-Intensity (μW/cm²): White Pre-Intensity (Foot-Candles)							<u>,</u>	•						Intensity (μ W/cm ²): > 1000 μ W/cM2 Intensity (Foot-Candles):		
X Fixed			winte rie-intensity (Foot-Candles									Post-In				-Intensit			
Penetrant Type X Type I (Fluorescent) Type II (Visible)			Removal Method X Method A (Water Washable) Mathad P (Post Emulsifiable Linenhill								Developer 7 Form a (Dry Pow Form b (Water So					wder)	der) Model: Spectroline		
Sensitivity Level: 3													·	Suspendable) Cal Date: 3/20/2013					
(Type I only)													Form d (Nonaqueous) Cal Due: 3/20/2013						
Certification #: 11F017			Certification #:								Certification #:					Not	Used	Verification on record	
	c								Т	ype of	Disc	ontinu	ıty	T				Remarks	
Weld Identification or Part Number	Condition		Accept	Reject	Crack	Lap	L.O.F.	Porosity	Seam	Slag	Undercut	Linear	Rounded	Aligned	Diameter	Length	Numbe	r of Indications - Size	
Skillet 10SK A	Seasone	a 1	Roins	necti	on aft	or W											1@1/1/	6", 2 @ 1/32", See note 3	
Oval LJ05H3 D	Seasone	_			ion after Wash ion after Wash								v √						
	Seusone			peeu													2 @ 1/0	, see note s	
	(D)						Ļ		L,						. .				
Sketch/Drawing/Location of	f Discontin	uity					Image	es Atta	ached		X	Yes			No				
4 Photos Attached Note 1 Inspect per QOP 9-PT-1, except use no developer and do not post clean items. Document size and number of indications. Send items thru commercial dishwashing																			
cycle and re-inspect inside surface with blacklight (do not preclean or use dye for this inspection) and again record size and number of indications observed.																			
Note 2 Initial inspection revealed all samples have numerous small indications \leq to 1/64" in diameter. The unseasoned samples displayed 4-6 times the number of small indications as the seasoned samples. (These small indications were too numerous to count.)																			
Note 3 Reinspection revealed all samples have many small indications \leq to 1/64" in diameter, but fewer in number than observed at the initial inspection.																			
David W. Ivey																			
ICS Technician) ICS Technician								(Sign) Level						Customer Reviewer				
ASNT 6792 Certification N			_														Aut	thorized Inspector	
	-																	1 · · · · ·	



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