## Liquid Penetrant Inspection Report

Report Number: 140132A

		Page	1	of	13
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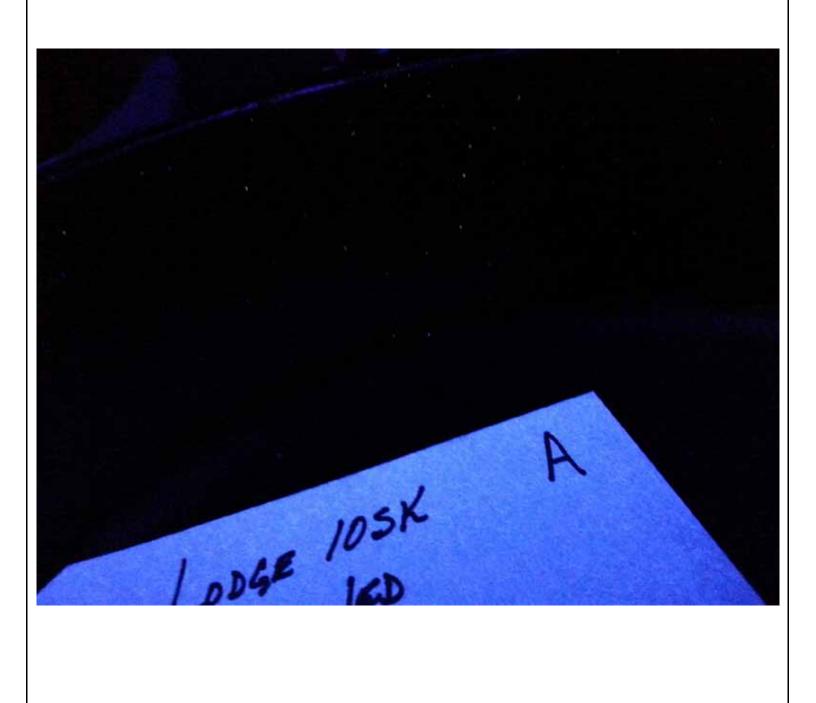
Customer:		Manufactu				Customer Job #:												2/18/2014		
	De Location: Chattanooga, TN ICS WO#: 140132 Drawing Number: N/A																			
Inspection Procedure: ICS QOP 9-PT-1 Rev: 5 Acceptance Standard: None Specified - Record Data  Material/Lighting and Inspection Information Section																				
Structure: 10"	Cost Ir	on Skillets,	13"	Ωνο			rial Ty	_	ig an	iu III	зресі		Iron	iano	n gee		face Con	ditions:	2 seasoned, 2 un-seasoned	
Thickness:		on 3kmets, ox 1/8" to 3			<u> </u>		neter:	pc.			10"	and				Len				
Lighting Ed						Dian	icter.				10	unu	Lighti	ng Ty	pe Sec	tion	5 <sup>tt1</sup> .		1111	
X Portable			X	Bla	ack	Pre-	Intens	ity (μ	W/cm	<sup>2</sup> ):		> 1	1000 μ	W/cN	1 <sup>2</sup>	Post	-Intensit	y (μW/cı	m <sup>2</sup> ): $> 1000 \mu W/cM2$	
X Fixed				Wh	nite	Pre-	Intens	ity (Fo	oot-Ca	andles	):					Post	-Intensit	y (Foot-0	Candles):	
Penetran	Penetrant Type Removal Method Developer Type Light Meter																			
X Type I (Fluores			X	Me	ethod	A (Wa								П		(Dry Po				
Type II (Visible						A (Water Washable) B (Post-Emulsifiable Lipophi				nilic)				Form b (Water So				Serial: 1519510 and 1519511		
Sensitivity Level:		3		М	ethod	C (So	lvent I	Remov	able)					I	orm c	(Water S	Suspenda	ıble)	Cal Date: 3/20/2013	
(Type I only)				М	ethod	D (Po	st-Em	ulsifia	ble H	ydrop	hilic)			F	orm d	(Nonaqı	ieous)		Cal Due: 3/20/2014	
Certification #:	1	1F017	(	Certif	ficatio	n#:								Cer	tificati	ion#:	Not l	U <b>sed</b>	Verification on record	
										Т	vpe of	Disc	ontinu	itv					Remarks	
		on		)t	;t						1					L				
Weld Identification	or Part	Condition		Accept	Reject	Crack	Lap	L.O.F.	Porosity	Seam	Slag	Undercut	Linear	Rounded	Aligned	Diameter	Length			
Number		Cor		ΨC	R	Cra	La	L.C	Porc	Se	S	Jnde	Lin	Your	Alig	)ian	Len	Number	r of Indications - Size	
												1		I		I				
Skillet 10SK	A	Seasone	d										ļ	√				1 ≥ 1/16′	', 2 @ 1/32",	
Skillet 10SK	В	Un-season	ied											√				1@1/8",	1@3/32", 2@1/16", 7@1/32"	
Skillet 10SK	С	Un-season												√					3@1/16", 11@1/32"	
Oval LJ05H3	D	Seasone	d											√				1@1/16"	', 4@1/32"	
			_																	
			-										1							
			-								1		1							
Sketch/Drawing/Lo	cation c	of Discontin	uity					Image	es Atta	ached:		X	Yes			No				
12 Photos Attached																				
Note 1 Inspect per (	OOP 9-P	T-1 excent	1150	no de	velon	er and	l do no	nt nost	clean	items	. Doo	nımen	t size :	and ni	ımber	of indica	tions S	end item	s thru commercial dishwashing	
cycle and re-inspect in																				
Note 2 Initial inspection revealed all samples have numerous small indications ≤ to 1/64" in diameter. The unseasoned samples displayed 4-6 times the number of small																				
												in dia	neter.	The t	inseas	oned sam	ples disp	olayed 4-	6 times the number of small	
indications as the seas	soned sa	impies. (The	ese si	maii i	naica	tions v	were to	o nur	nerous	s to cc	ount.)									
,	1 337 7														r					
ICS Technician	W. Ive	y (Print)	_		į	ICS	Techi	nician			(Sign	<u>.)</u>		Lev				Cu	stomer Reviewer	
105 reclinician		(11111)				100		v.uil			(Digi	-)		LU	-1			Cu	occurred 100 110 Well	
	NT 679			_															1 : 17 :	
Certification Number Authorized Inspector																				

Page <u>2</u> of <u>13</u>



2815 Belle Arbor Ave Chattanooga, TN 37406 Phone: (423) 493-0097 Fax: (423) 698-1625

Ivey Cooper SERVICES, LLC



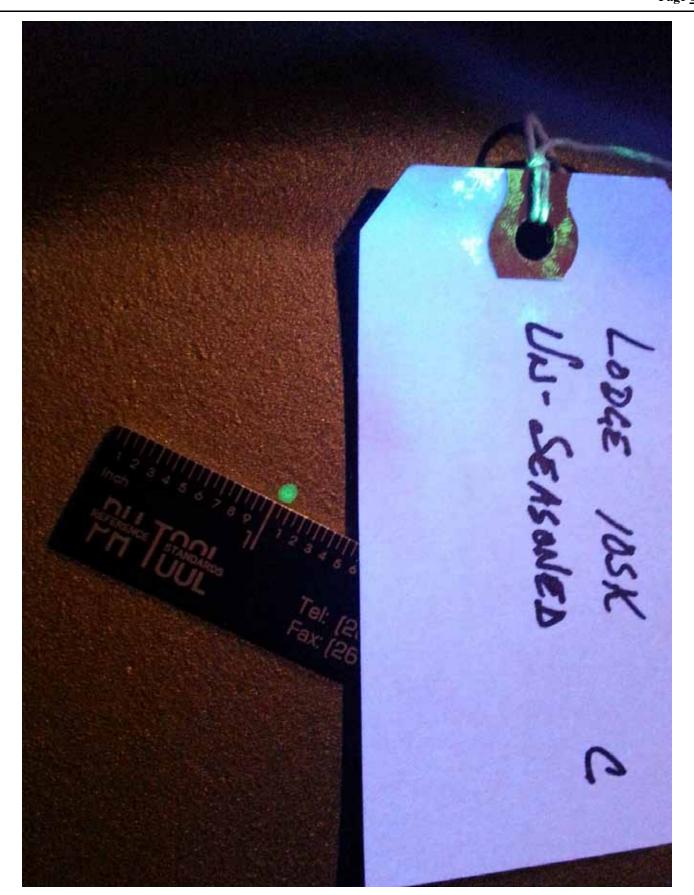


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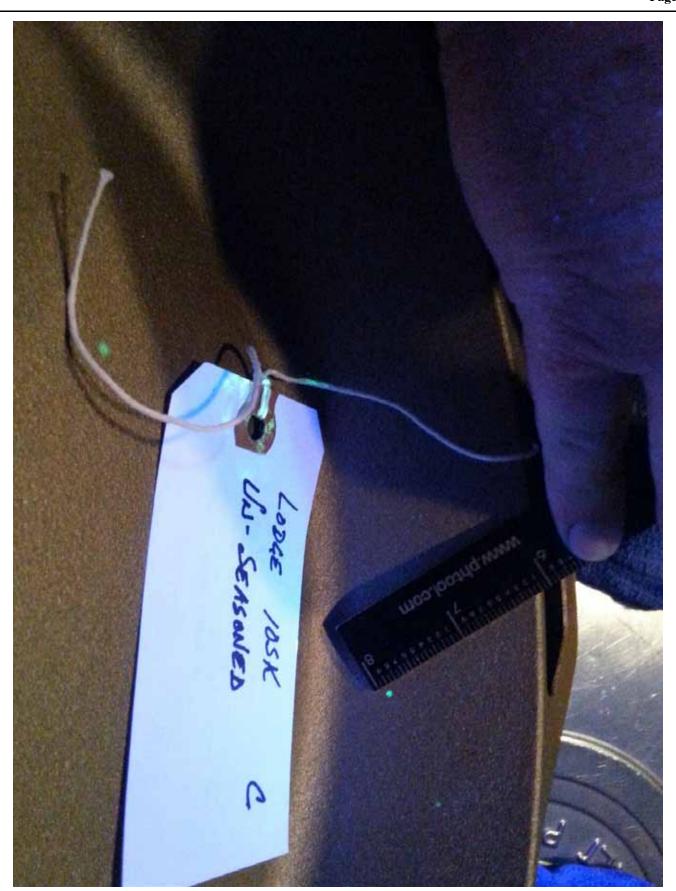




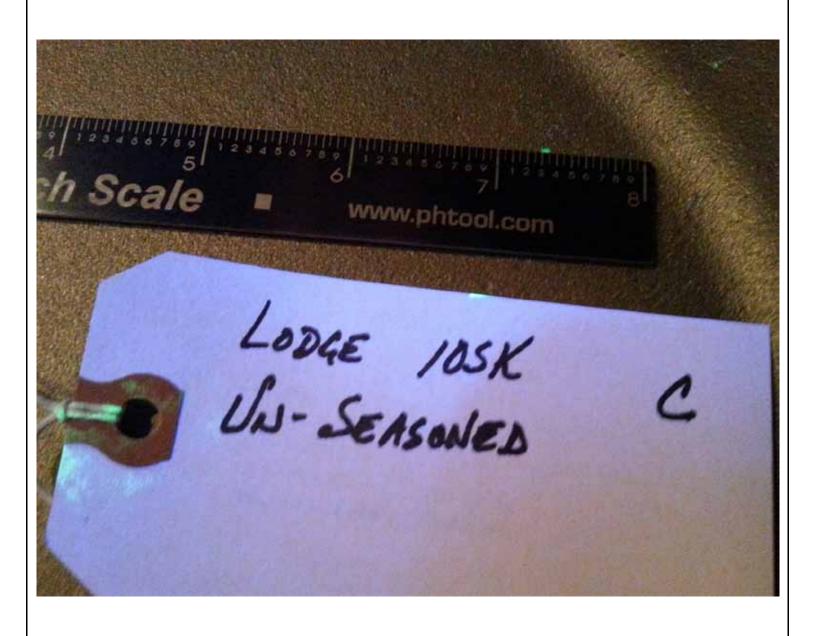
Page  $\underline{6}$  of  $\underline{13}$ 



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